

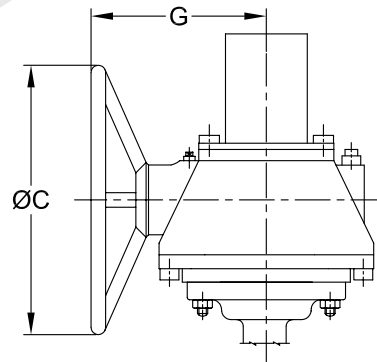
PT.NO.	PART NAME	MATERIAL					
		WCB	LCB	CF8	CF8M	WC6	
01	BODY	WCB	LCB	CF8	CF8M	WC6	
02	BONNET	WCB	LCB	CF8	CF8M	WC6	
07	SEAT RING +	WCB*		CF8	CF8M	WC6 ST6	
08	DISC	WCB*		CF8	CF8M	WC6 ST6	
09	DISC NUT	410	304	316	410		
13	THRUST PLATE	410	316	316	410		
14	STEM	410	304	316	410		
15	GLAND	410	304	316	410		
16	BONNET BUSH +	410	304	316	410		
24	PKG SUPPORT RING ▲	410	304	316	410		
35	PACKING	GRAFOIL					
36	GASKET	SP.WOUND 304/316 WITH GR. FILLER					
54	STEM RETAINER	STEEL					
61	ST/NT-BODY TO BON	A193 Gr. B7/A194 Gr. 2H					
90	ACTUATOR UNIT	BEVEL GEAR (CI)					

**NOTES :**

- 1) DIMN. 'A' CONFORMS TO BS: EN 558-PT2; OTHERS ONLY INDICATIVE.
- 2) FLANGE DRILLING AS PER ASME B 16.5.
- 3) + OPTIONAL FOR CORROSION RESISTANT SHELL MATERIALS.
- 4) \* 13% Cr. OVERLAY OVER WCB.
- 5) ▲ APPLICABLE WHEN PRESS-FITTED BON BUSH PROVIDED.
- 6) TAC - WELDING.
- 7) ALL DIMENSIONS ARE IN mm.

DESIGN STD : BS 1873 / TEST STD : BSEN: 12266-1

CLASS	300		600	
	250	300	150	200
SIZE	250	300	150	200
A	622	711	559	660
B (APPROX)	1250	1446	1117	1350
ØC	700	700	500	700
ØD	445	520	355	420
G	406	406	302	406
ØF	323.8	381	215.9	269.9
T	48.1	51.3	54.7	62.6
DRILLING	HOLES	16	16	12
	HOLEØ	28.6	31.8	28.6
	PCD	387.4	450.8	292.1
Approx. Wt.-kg.	385	665	320	550
QTY.				
TAG. No.				


**VIEW 'X'**

CODE	WCB	LCB	WC6	CF8	CF8M	410	304	316
MATERIAL	A216	A352	A217	A351	A351	A276	A276	A276
SPECN	WCB	LCB	WC6	CF8	CF8M	410	304	316

CUSTOMER \_\_\_\_\_  
 ORDER NO. \_\_\_\_\_  
 JOB/PROJECT \_\_\_\_\_

**MANUFACTURED BY : M/s B.D.K. ENGINEERING INDUSTRIES LIMITED, HUBLI - 580 030 , INDIA**

 APPROVED : \_\_\_\_\_  
 CHECKED : \_\_\_\_\_  
 DRAWN : \_\_\_\_\_  
 FOR APPROVAL  FOR RECORD